

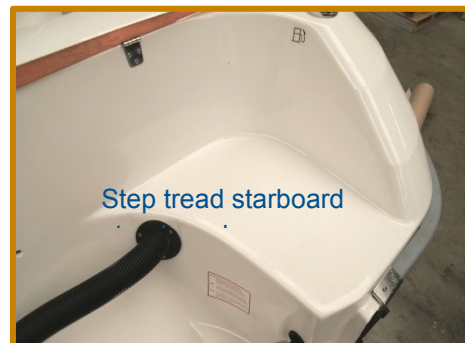
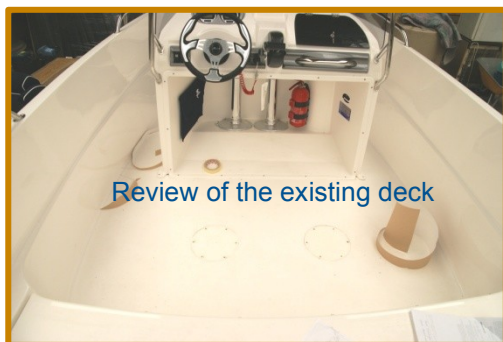
Installation instructions

Required tools:

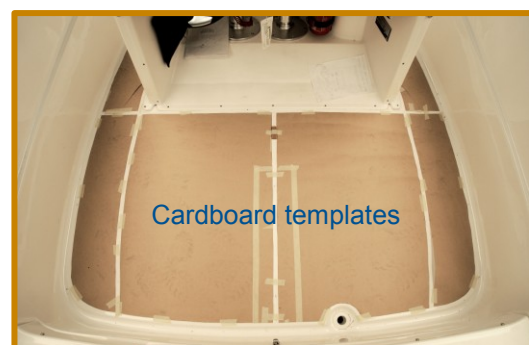
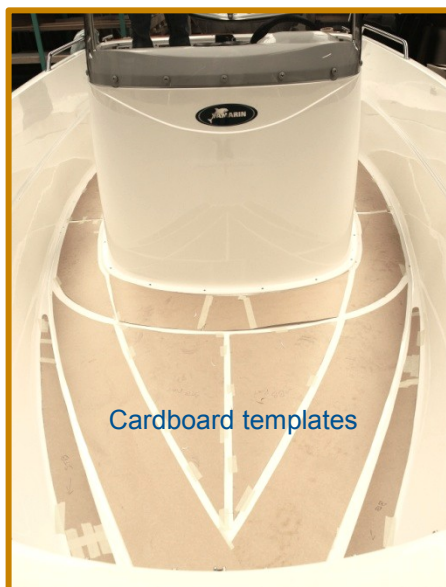
- Heavy duty or dressmaker's scissors
- Stanley knife
- Sanding block with 80 grit sandpaper.
- Cardboard for templating (we recommend milkpack or tetrapak)
- A trowel with 1 mm 60° angled teeth
- Clean and dry rags
- SIMSON® BC (grey) or SIMSON® CA (Brown, white or black) to bond.
- SIMSON® cleaner E to degrease
- SIMSON® Prep P primer for porous surfaces
- SIMSON® Prep M primer for non porous surfaces



The installation



1. Make the templates of the surfaces to be covered. Keep 15 mm space between the templates to create chanel to discharge water.



2. Place the cardboard templates on top of the STAZO SecuTred™.
3. Trace the patterns on the STAZO SecuTred™



4. Cut the non-skid pads using your scissors. Straight lines can be cut with the Stanley knife.

5. Bevel the edges of the pads with the sandpaper and the sanding block. Please see picture 1. Both sides of STAZO SecuTred™ are identical.



Picture 1

The non skid pads are supposed to being installed on a smooth and clean surface.

6. Ensure the surface is fair and leveled. Some grinding, sanding or fairing may be required, depending of the state of the deck.
7. Once satisfied with the state of the deck, wipe the deck now with SIMSON® cleaner E, using a clean and lint free cloth. Wait for about 15 minutes



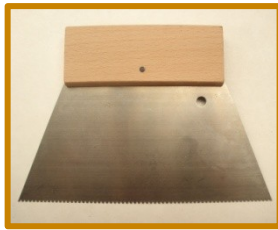
8. Proceed applying the prescribed SIMSON® primer with a saturated cloth or a clean brush.



SIMSON® Prep P, primer porous surfaces
The vent time is about 60 minutes.

SIMSON® Prep M, primer M non porous surfaces
The vent time is about 20 minutes

- 9 Than apply one of the SIMSON® adhesives with the prescribed trowel at the back of the STAZO® SecuTred pad. We recommend white adhesive on white, beige and light surfaces.



- 10 Now apply the non skid by pressing and rolling the pads carefully like on the picture below. Wipe up any mess on the pads and around the pads with the saturated cloth with SIMSON® cleaner E



Use distance holders
between the pads to
create an equal
distance between the
pads



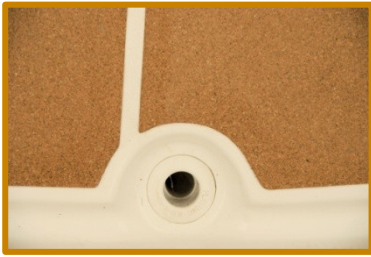
11 We recommend using a rubber roller for uniform adhesion of the pads. Allow 24 hours for the adhesive to cure and the job is now complete.



12 Make sure that water can be discharged by drainage. The pictures below clearly shows the purpose



Some details



Drainage

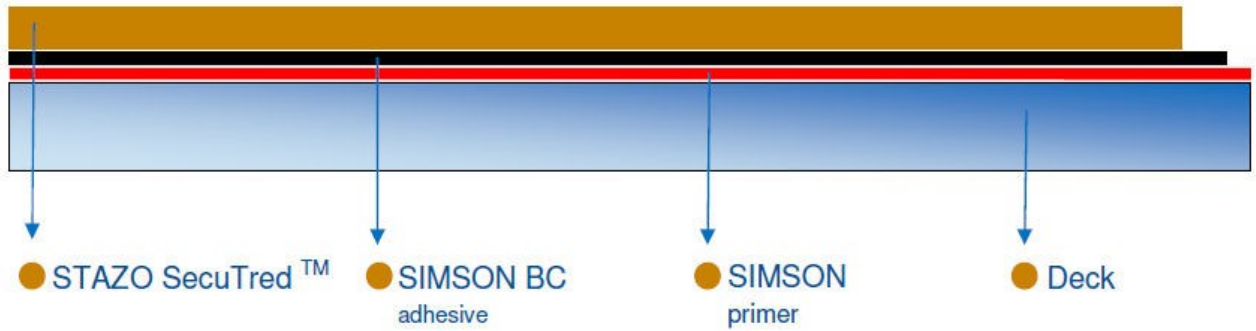


Step tread port side incl. hinges

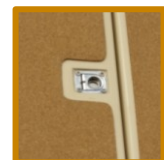
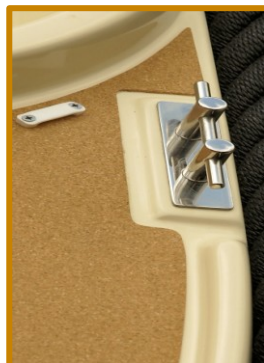


Step tread starboard

Cross section



Some projects



STAZO marine equipment b.v.

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