



Installation instructions

Required tools:

- a clean towel
- plastic gloves
- a utility knife or a pair of scissors
- a marker or pencil
- a glue spreader with 1 mm high teeth.
- kit gun
- rubber roller
- straight plank
- roller to apply the top coat (see picture below)
- tray set
- stirrer

Required materials:

- MARINEDECK® interior strips
- MARINEDECK® interior marine strips, black or white, 4 mm or 8 mm wide.
- Adhesive: SIMSON BC adhesive.
- Lak Leha Topcoat PU 102 satin (A+B component)



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Available sizes

● MARINEDECK® interior strips are available in the next sizes:
Widths: 36 mm (1,4"), 50 mm(2"), 75 mm (3"), 100 mm(4"), 125 mm(5") en 150 mm (6").

Thickness: 4 mm

Lengths: 1900 mm (75"), 4000 mm (157") and 8000 mm (314").

● MARINEDECK® interior marine strips are available by the mtr1, in black and white, in 4 and in 8 mm width.

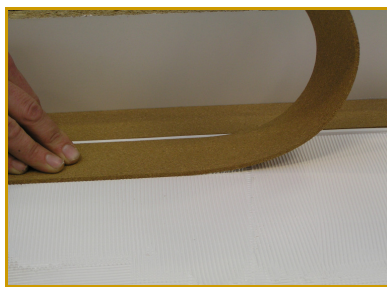
The installation when using SIMSON BC construction adhesive



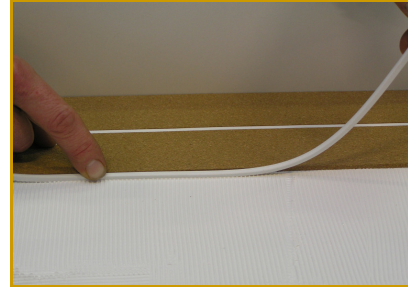
- Clean the entire surface carefully.
- Decrease non porous surfaces (coated surface, metals, plastics and so on) with a towel drowned in SIMSON cleaner E.



- Apply the SIMSON BC adhesive with a kit gun.
- Spread the adhesive with the prescribed spreader.
- Hold the spreader in a angle of 90 degrees, to apply the right volume of adhesive.



- Apply the MARINEDECK® interior strips and marine strips by rolling them down. Make sure they are applied straight.
- Press the applied strips firmly into the applied adhesive.



- Keep checking if the strips are applied exactly straight. Correct strips when not being applied exactly straight. Remainders of adhesive should be immediately removed with SIMSON cleaner E.
- The curing time of SIMSON BC is about 24 hours. Continue finishing after 24 hours.

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How to prepare before coating

- Remove all dust and remainders by brush and vacuum cleaner.
- Remove foot prints, remainders of the adhesive, and so on by a towel being drowned in SIMSON cleaner E.
- Now prepare a sufficient volume of Top coat PU 102 satin. The average consumption is 120 gram per m2.
- Carefully follow the installations instructions at the pack.
- Be sure about the right mixing volumes of the top coat and the hardener.



- Apply the Top Coat PU 102 satin in cross layers by the prescribed roller.
- Now wait for 8 hours and apply the 2nd. coat at the same way.
- Intermediate sanding can be avoided provided the 2nd. coat is applied within 24 hours after the first coat. After 24 hours the entire surface needs a light sanding treatment prior to the 2nd. coat.
- 72 hours after the final application, the top coat PU 102 satin is completely cured.

- Damages of the top coat PU 102 satin need to be repaired immediately (light local sanding treatment and a local re-coating). Extensive information about coating is available on our web site.
- Top Coat PU 102 satin is explicitly excluded from any warranty. Directions for warranty should be obtained from the manufacturer being published at the packs



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